

WM-0460-AC/AH-22 * Manufactured before January 2018

* Manufactured before January 2018

** Manufactured after January 2018

[OUT CASE ASSY]

This exploded view diagram illustrates the assembly of the OUT CASE ASSY. The components are numbered as follows:

- 1: Top cover plate (left and right versions).
- 2: Left side panel with vertical slats.
- 3: Right side panel with vertical slats.
- 4: Rear panel with mounting holes.
- 5: Front panel with a central display or label.
- 6: Bottom panel.
- 7: Internal support plate.
- 8: Left side rail.
- 9: Right side rail.
- 10: Rear rail.

[illegible]

WM-0460-AC/AH-22

[FRONT UPPER COVER ASSY]

This diagram illustrates the exploded view of the front upper cover assembly. The components are numbered as follows:

- 0: Front upper cover (main panel)
- 1: Front upper cover (lower section)
- 2: Front upper cover (lower section, right side)
- 3: Front upper cover (lower section, right side, right side)
- 4: Front upper cover (lower section, right side, right side, right side)
- 5: Front upper cover (lower section, right side, right side, right side, right side)
- 6: Front upper cover (lower section, right side, right side, right side, right side, right side)
- 7: Front upper cover (lower section, right side, right side, right side, right side, right side, right side)
- 8: Front upper cover (lower section, right side, right side, right side, right side, right side, right side, right side)
- 9: Front upper cover (lower section, right side, right side, right side, right side, right side, right side, right side, right side)

[illegible]

WM-0460-AC/AH-22

[FRONT LOWER COVER ASSY]

This diagram illustrates the assembly of the front lower cover. It shows the main front panel (1) and the lower cover (4) being aligned. A hinge pin (2) is shown being inserted into the hinge mechanism. A screw (3) is shown being inserted into the lower cover. Dashed lines indicate the alignment and assembly path for these components.

[illegible]

WM-0460-AC/AH-22

[CONTROL BOX TOTAL ASSY]

0

This diagram shows the exploded view of a control box assembly. The components are numbered as follows:

- 1: Main control box housing.
- 2: Plug or cap for the top cover.
- 3: Gasket or seal for the top cover.
- 4: Mounting bracket or plate for the front panel.
- 5: Mounting bracket or plate for the rear panel.
- 6: Mounting bracket or plate for the side panel.
- 7: Mounting bracket or plate for the bottom panel.
- 8: Mounting bracket or plate for the top panel.
- 9: Mounting bracket or plate for the front panel.
- 10: Mounting bracket or plate for the rear panel.

[illegible]

WM-0460-AC/AH-22

[WATER IN/OUT ASSY]

This exploded view diagram illustrates the components of a water in/out assembly. The central component is a rectangular metal housing (1). To its left, a long pipe (10) is shown with an elbow fitting (9) and a cap (8). A red dashed oval labeled '13' encloses the elbow fitting (9), the cap (8), and a small O-ring (11). Below the housing, a circular flange (2) is shown with two screws. To the right of the housing, a red dashed oval labeled '12' encloses a sub-assembly consisting of a valve (3), a pipe (5), a cap (4), and a threaded fitting (7) with a nut (6). Green dashed lines indicate the alignment and assembly sequence for the various components.

[illegible]

WM-0460-AC/AH-22 * Manufactured before January 2018

* Manufactured before January 2018

*** Manufactured after January 2018

[EVAPORATOR PLATING ASSY]

Diagram illustrating the components of the EVAPORATOR PLATING ASSY, numbered 1 through 18. The assembly includes a main evaporator plate (1) with a grid pattern, a bracket (2), a support structure (3), and various fasteners (4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18). A red dashed line highlights a sub-assembly including parts 7, 8, 9, 10, 11, and 20. Another red dashed line highlights a bracket assembly including parts 15, 16, 17, and 18. A callout box labeled '15-0' points to a detail of a component, and another callout box labeled '19-HANGER' shows a detail of a hanger component.

[illegible][illegible]

WM-0460-AC/AH-22

* Manufactured before January 2018

* Manufactured before January 2018

[WATER-THROUGH ASSY]

This exploded view diagram illustrates the components of a water-through assembly. The parts are numbered as follows:

- 1: Motor assembly
- 2: Mounting bracket
- 3: Nut
- 4: Water pump
- 5: Cap
- 6: Vertical pipe
- 7: Coupling
- 8: O-ring
- 9: Horizontal pipe
- 10: Plug
- 11: Drainage tray
- 12: Back panel

[illegible]

**** Manufactured after January 2018**

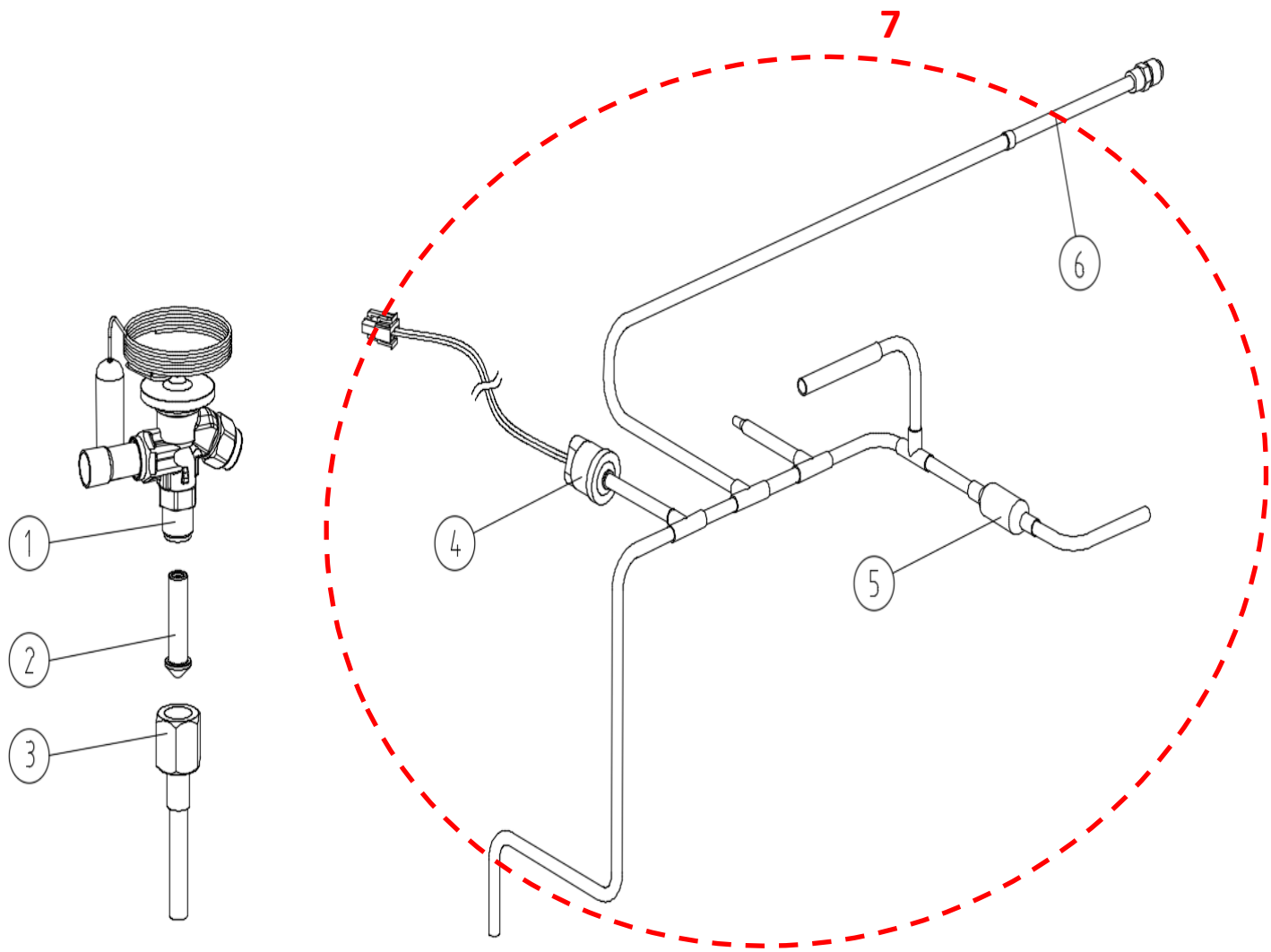
[illegible]

WM-0460-AC/AH-22

* Manufactured before January 2018

** Manufactured after January 2018

[REFRIGERATION PART]



NO	ITEMS	* CODE
1	EXPANSION VALVE	340007400
2	Integral type	N/A
3	Integral type	N/A
3-1	JOINT PIPE-EXP 1/4"	325144700
4	ASSY HIGH PRESSURE S/W	429006900
5	STRAINER HOTGAS	605001300
6	CHARGE NIPPLE ASSY	459000400
7	DISCHARGE PIPE ASSY	325110900

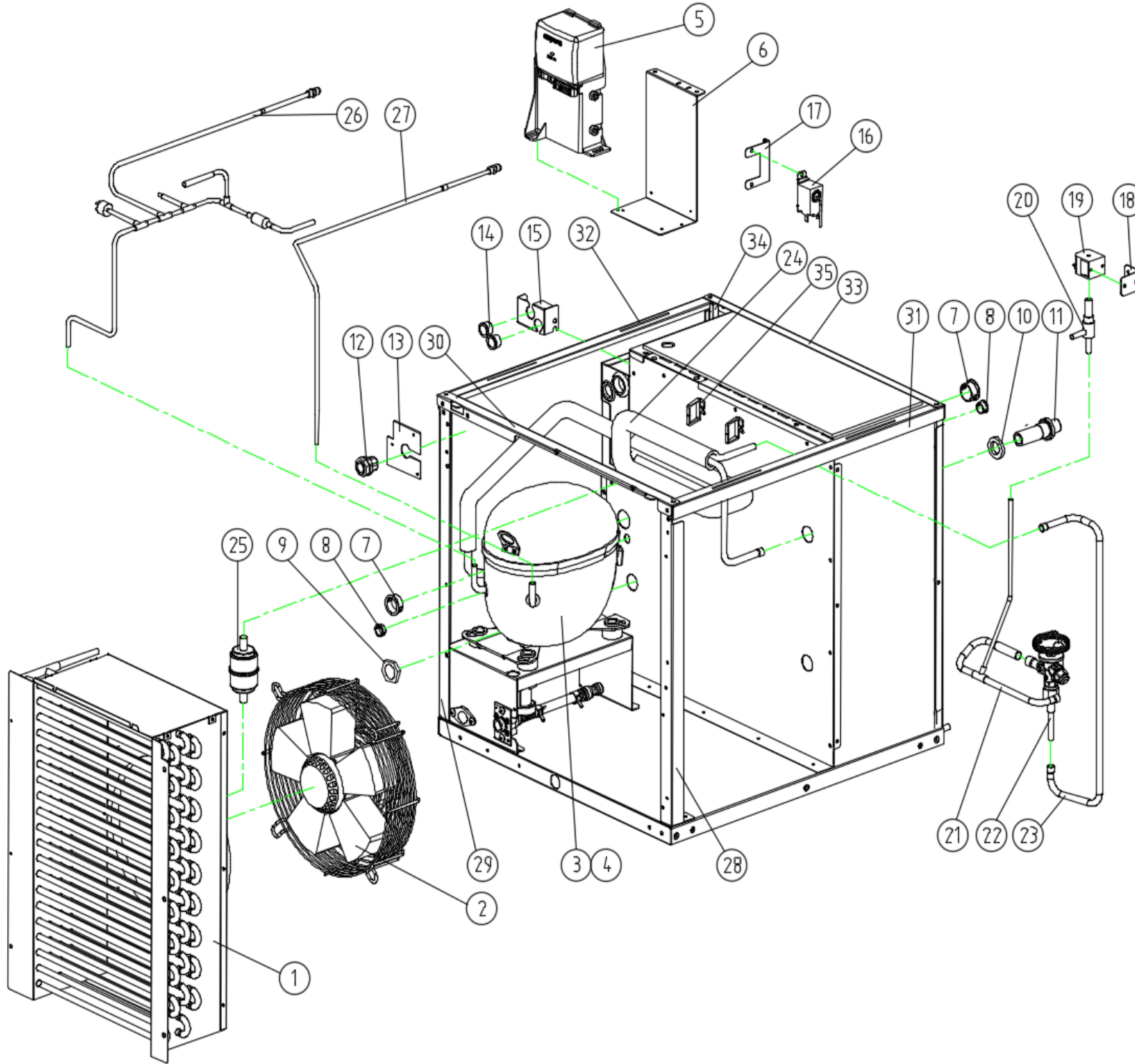
NO	ITEMS	** CODE
1	EXPANSION VALVE	340029000
2	Integral type	N/A
3	Integral type	N/A

WM-0460-AC/AH-22

* Manufactured before January 2018

**** Manufactured after January 2018**

[REFRIGERATION CIRCUIT ASSY]



NO	ITEMS	* CODE
1	CONDENSER ASSY	411022000
2	ASSY FAN MOTOR(115V/60HZ) W/ HARNESS	737000700
3	COMP (115V/60HZ)	394018500
4	OLP(T0873/C9)	658007000
5	ASSY CSR BOX(115V/60HZ)	426054300
6	BRACKET CAPACITOR	301030801
7	GROMMET BUSHING ø28 * 2EA	232003500
8	GROMMET BUSHING ø12.7 * 2EA	232003800
9	VESSEL NUT	215007500
10	PACKING NIPPLE	303005501
11	BOLT VESSEL IN/OUT	214015500
12	CABLE GLAND(115V/60HZ)	227001100
13	POWER CORD BRACKET	301131400
14	GROMMET BUSHING * 2EA	232003600
15	BRACKET CHARGE NIPPLE	317157100
16	PRESSURE S/W	355018500
17	BRACKET THERMOSTAT	301102200
18	SOLENOID VALVE BKT	317155200
19	ASSY SOLENOID VALVE COIL	429005900
20	SOLENOID VALVE BODY (NEV 603DXFU)	340026800
21	HOT GAS PIPE ASSY	325109900
22	SOLDER ADAPTER	215017800
23	EXP VALVE IN PIPE	325110000
24	HEAT EXCHANGE PIPE ASSY(115V/60HZ)	433028500
25	FILTER DRYER	372001300
26	DISCHARGE PIPE ASSY(115V/60HZ)	325110900
27	PROCESS CHARGE NIPPLE ASSY * 2EA	325108900
28	FRAME BACK LEFT	350008500
29	FRAME BACK RIGHT	350009600
30	FRAME BACK	350009100
31	FRAME TOP LEFT	350008400
32	FRAME TOP RIGHT	350008300
33	FRAME FRONT TOP ASSY	350009500
34	FRAME FRONT RIGHT	350008900
35	WIRE SADDLE * 3EA	209000700

[illegible]